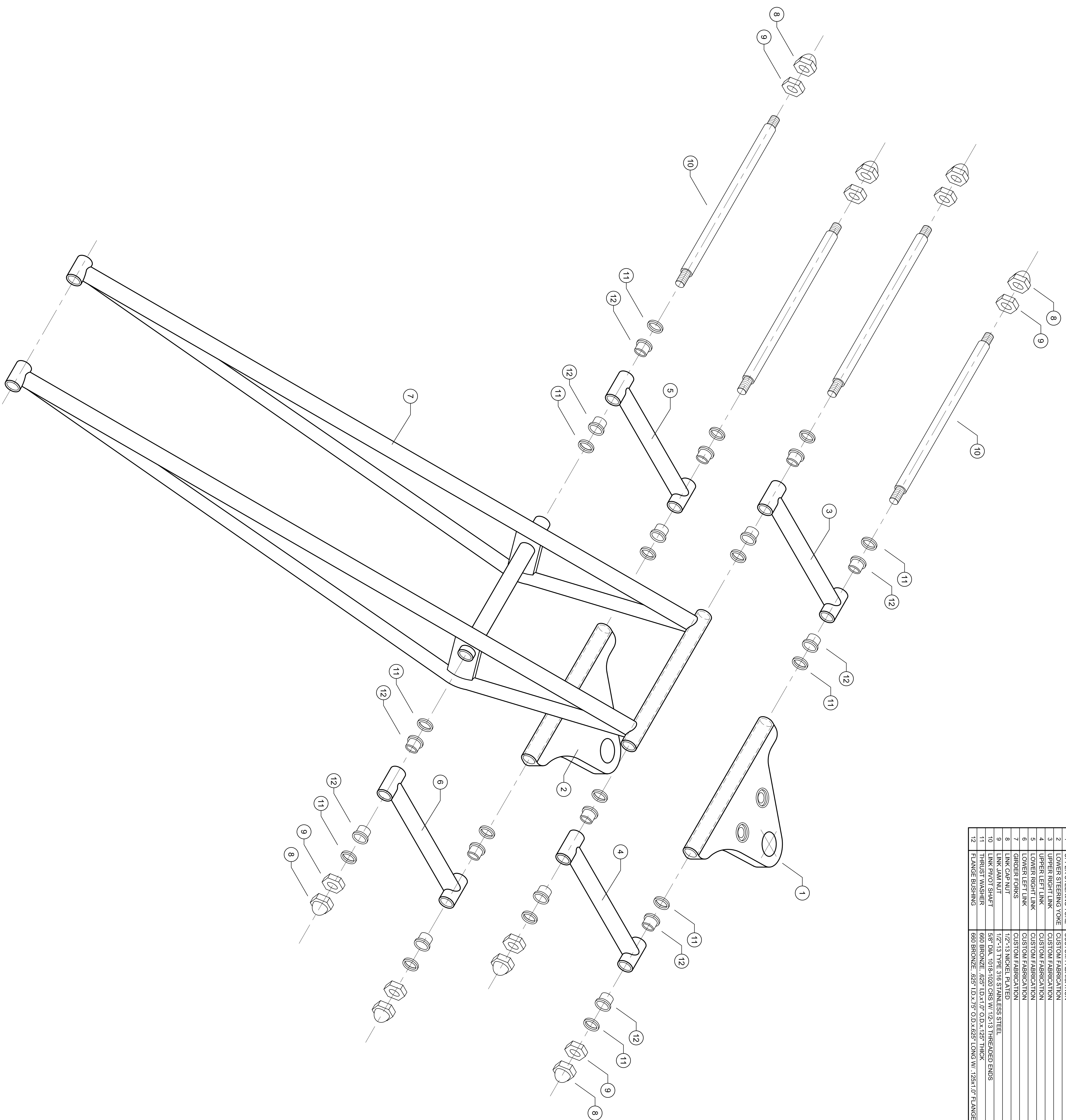
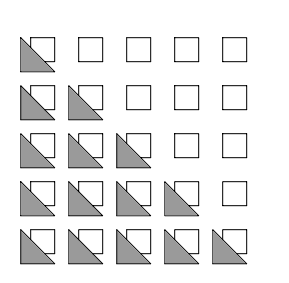


CHOPPER BUILDERS HANDBOOK



PARTS SCHEDULE	
MARK	ITEM
1	UPPER STEERING YOKE CUSTOM FABRICATION
2	LOWER STEERING YOKE CUSTOM FABRICATION
3	UPPER RIGHT LINK CUSTOM FABRICATION
4	UPPER LEFT LINK CUSTOM FABRICATION
5	LOWER RIGHT LINK CUSTOM FABRICATION
6	LOWER LEFT LINK CUSTOM FABRICATION
7	GIRDER FORKS CUSTOM FABRICATION
8	LINK CAP NUT 1/2-13 NICKEL PLATED
9	LINK PIN 1/2-13 NICKEL PLATED
10	LINK PIVOT SHAFT 5/8" DIA. 113X.02125X5.5 W/ 12X13 THREADED ENDS
11	THRUST WASHER 655" I.D. X 1" O.D. X .125" THICK
12	FLANGE BUSHING 650 BRONZE .655" I.D. X .75" O.D. X .625" LONG W/ 7/32" I.P. FLANGE



GARY W. WEISHAUP

PERFORMANCE ENGINEERING
CHASSIS FABRICATION
FLOW/BENCH TESTING
MACHINE WORK
RESTORATIONS

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Revision	Date
• INITIAL LAYOUT	5-18-84
• AS-BUILT REVISIONS	5-28-84
• AS-BUILT REVISIONS	2-17-90
• AS-BUILT REVISIONS	7-13-92
• BUILDER REVISIONS	9-3-93
• PUBLICATION	8-2-94
• PUBLICATION	1-25-98
• PUBLICATION	11-21-03
• PUBLICATION	12-18-05

Project Title
CHOPPER BUILDERS HANDBOOK

BASIC GIRDER

DESIGN GF38-1

Drawn By	G.W.W.
Date	12-14-05
Checked By	H.C.
Date	12-16-05
Scale	1" = 1"
Tool Kit	1" = 1"
Project No.	-

SYNOPSIS
ASSEMBLY EXPLODED VIEW

Sheet No. **GF1.1**